

Date: Wednesday, 3/28/2007 10:13:26 AM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET
Job Number : 31525	
Estimate Number : 12812	
P.O. Number : N/A	Part Number : D36101
This Issue : 3/28/2007 S.O. No. : N/A	Drawing Number : D3610 UDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : U/R
Previous Run :	Material : N/A
Written By : <i>[Signature]</i> Type : MACHINED PARTS	Due Date : 4/4/2007
Checked & Approved By :	Qty: 2 Um: Each
Comment : est rev A new issue 07.03.28 EG	

**ENGINEERING
APPROVAL**

FOR ENGINEERING USE ONLY

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 M4130NB0500X03000 4130 Bar 0.5 x 3.0"



Comment: Qty.: 0.2500 f(s)/Unit Total : 0.5000 f(s)
 4130 Bar 0.5 x 3.0" M102649

[Signature] 07.03.28

2.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE
 face plate to size and slit 1.00" wide

[Signature] 07.03.28

3.0 BRAKE NC NC BRAKE



Comment: NC BRAKE
 Joggle as per dwg D3610

SB 07/03/28 (2)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

[Signature] 07.03.30 (2)

5.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE
 Drill and mill to length

[Signature] 07.03.30 (2)

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL** *[Signature]* 07.03.30

Date: Wednesday, 3/28/2007 10:13:26 AM

User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 31525

Part Number: D36101

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref/ 4.3.5.6) as per QSI 0054.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Job Completion



6.1 counterbore IAW Dwg. D3610

070330

0703/30

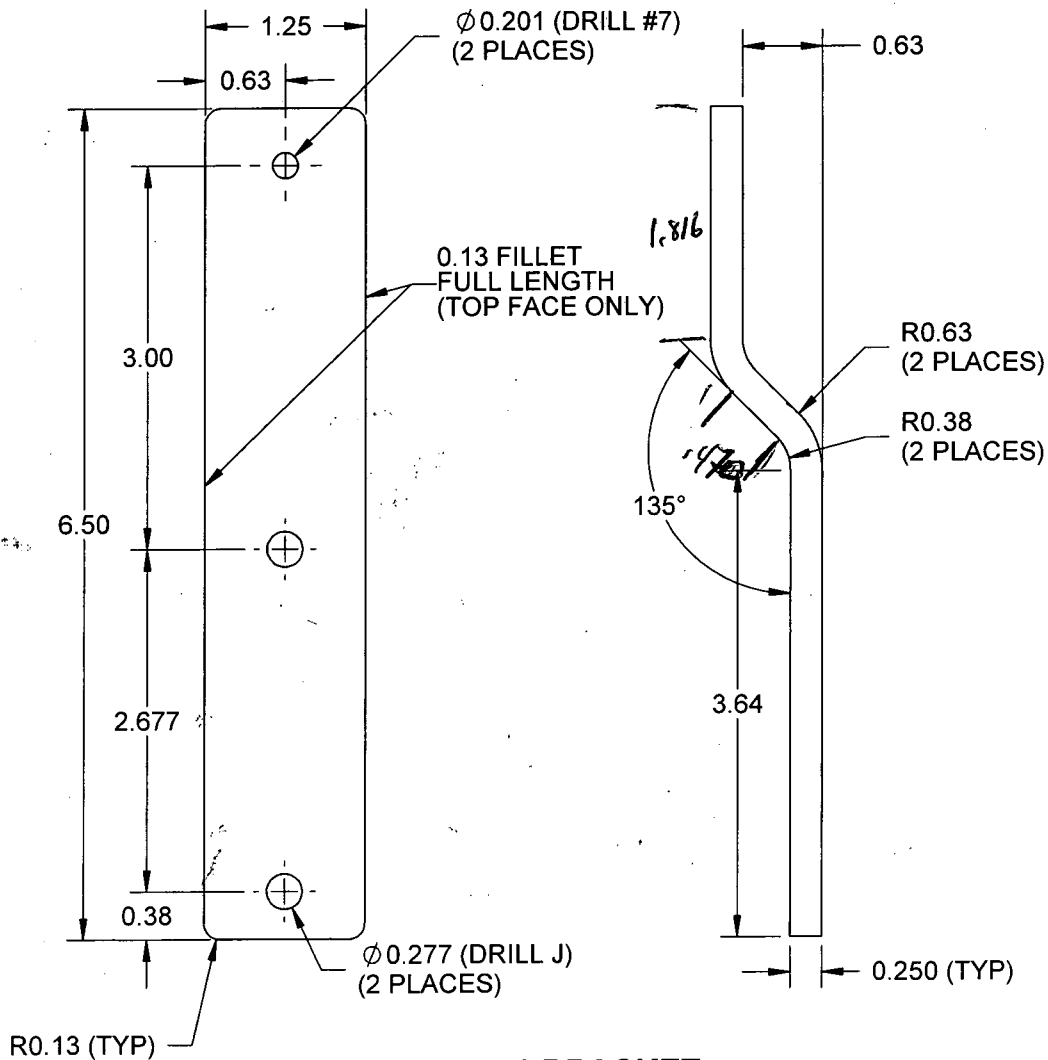
0703-30

PRELIMINARY ISSUE

UNDER REVIEW

07.03.26 LE

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3610	REV. A SHEET 1 OF 1
DATE 07.03.26		TITLE BRACKET	SCALE 2:3
REV A	DATE 07.03.26	DESCRIPTION NEW ISSUE	



D3610-1 BRACKET

NOTES:

- 1) MATERIAL: 4130N STEEL BAR PER MIL-S-6758 OR AMS 6348 OR 6370 OR 6528 (REF DART SPEC M4130-N)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3610-1" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.